

Product 64450

PE/P/Q PURPLE RAL 4006

Group 111

Attributes	
Chemical Type	POLYESTER
Specific Gravity (Theoretical) (kg/l)	1,44 ± 0,05
Coverage @ 1 µm DFT m ² /kg	697
Technical Features	
Film Properties	Range/Value
Recommended Film Thickness	60 - 80 micron
Flexibility (Cylindrical Mandrel)	passa
Gloss (60 degrees)	80 - 85
Reverse Impact (cm/kg)	25
Erichsen Cupping Test (mm)	5
Cure Cycle	min: 170 °C @ 20' to 40' max: 200 °C @ 08' to 12'
Application	Suitable for automatic and manual electrostatic application. Please check with your sales representative for Tribo.
Pretreatment	The surface to be coated must be free from oils, grease, and flash rust. A good quality pre-treatment process is recommended for optimum performance.
Substrate	Suitable for metal substrate.
Approval	152 g P-0554
Version	001 00

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